

5/26

SPLIT

23528

B

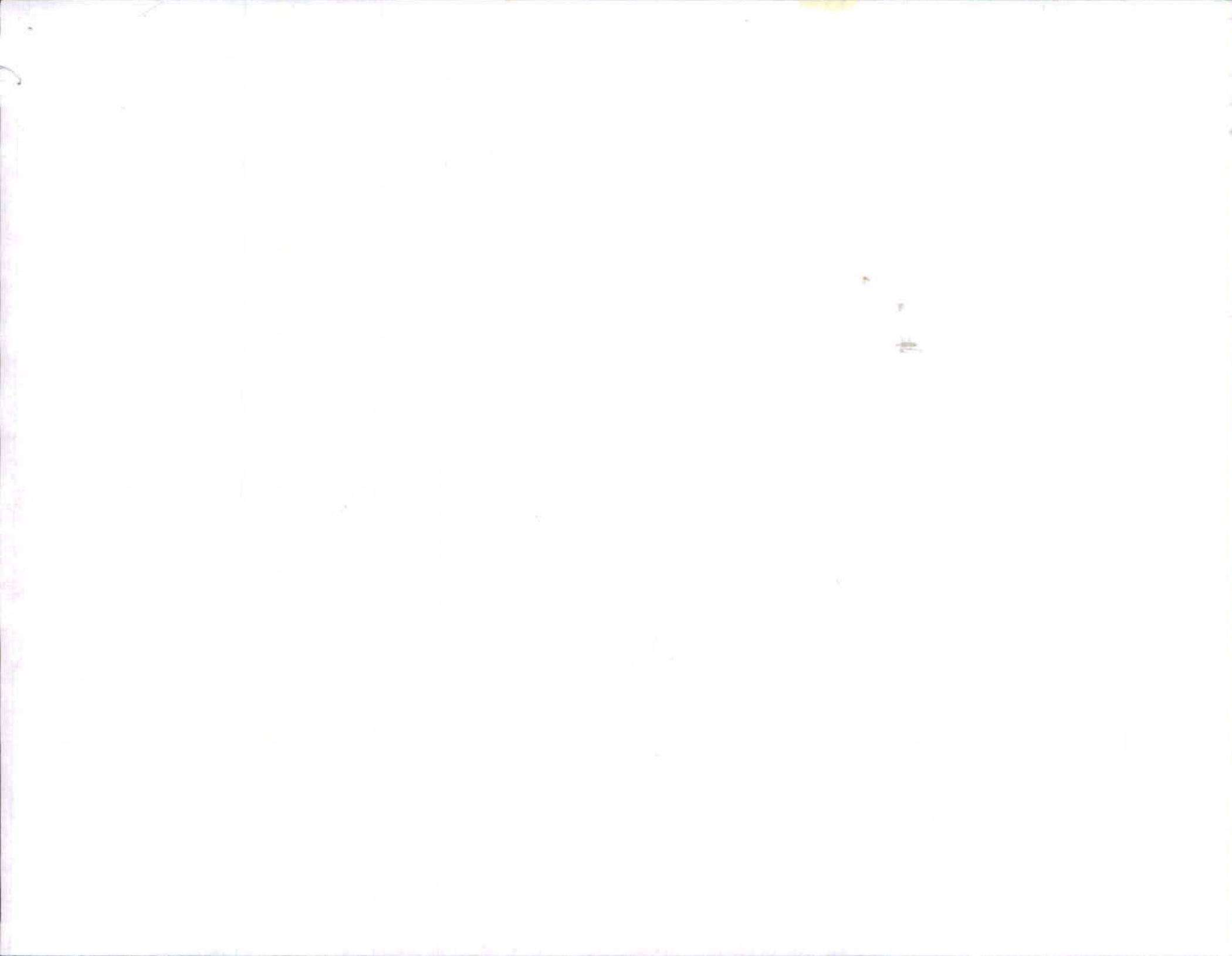
DART AEROSPACE LTD		Work Order:	23528
Description: Outer Fwd Saddle		Part Number:	D5951
Drawing: D5951 Rev. A		Qty:	X 2

Step	Location	Procedure	By	Date	Qty
1	EXPEDITING	Issue Work Order Dwg not required	JF	05.06.08	4
2	STORES	Issue material from stock: D6101-013 (7075-T7351) Cut Size 2.50" x 10.10" X 8.25" (Grain along 10.10") Batch: B23248	EZ	05.06.15	2
3	HAAS	Setup W/O No. _____ Setup Inspection last completed _____ by _____ / /	NA		1
4	HAAS	Machine as per folio D5951 Ensure Batch Number is entered	JL	05/06/15	2
5	HAAS	Deburr and Tumble	JL	05/06/15	2
6	QC	Inspect Level 1 Fill Out Inspection Sheet	JL	05/06/15	2
7	QC	Inspect Level 8 Audit Inspection Sheet	EZ	05.06.15	2
8	METAL	Acid etch and alodine as per QSI 005 4.1	ML	05.06.16	2
9	FINISHING	Powder Coat White (Ref. 4.3.5.1) as per Dart QSI 005 4.3	ML	05.06.16	2
10	QC	Inspect Level 3	CL	05/06/17	2
11	STORES	Pack in foam, identify and stock	CL	05/06/17	2
12	EXPEDITING	Close Work Order Cost / Part : 91.28/91.28	JF	05.06.28	PL 05/06/16 2

Rev	Date	Change	Revised By	Approved
A	97.03.05			
B	99.04.19	Re-format	DM	
C	00.06.22	Removed P/O for powder coat	EC	
D	02.02.06	Added D part # and inspect level 21	NG	

RELEASED

02/02/06 JF



DART AEROSPACE LTD	Work Order:	Z3528
Description: Outer Fwd Saddle	Part Number:	D5951
Inspection Dwg: D5951 Rev. A		Page 1 of 1

Inspect dimensions highlighted on inspection sheet drawing D5951 Rev. A and record below:

Dim	Min	Max	Go/No Go Gauge	Recorded Actual Dimensions				By	Date
				1	2	3	4		
A	0.438	0.443	DT8682	✓	✓				
B	1.745	1.755		1.749	1.749				
C	5.245	5.255		5.249	5.250				
D	6.995	7.005		6.999	7.000				
E	5.745	5.755		5.750	5.749				
F	4.745	4.755		4.750	4.758				
G	0.313	0.318	DT8686	✓	✓				
H	1.522	1.532		1.527	1.527				
I	3.048	3.058		3.053	3.053				
J	4.575	4.585		4.580	4.579				
K	0.313	0.318	DT8686	✓	✓				
L	0.240	0.260		.248	.252				
M	0.490	0.510		.499	.501				
N	0.240	0.260		.248	.252				
O	7.990	8.010		8.002	8.002				
P	0.240	0.260		.249	.253				
Q	0.307	0.312		.312	.312				
R	0.760	0.765		.761	.761				
S	0.490	0.510		.501	.500				
T	1.375	1.395		1.377	1.375				
U	2.000	2.020							
V									
W									
X									
Y									
Z									
AA									
AB									
AC									
AD									
AE									
AF									
AG									
AH									
Accept/Reject									

Measured by:	J.L	Audited by:	E
Date:	05/06/15	Date:	05.06.15

Rev	Date	Change	Revised by	Approved
A	99.04.19	New Issue	RF	
B	02.12.13	Reformat; Added Dim. T-U & DT8682, DT8686	KJ/RF	A

RELEASED
03.06.18 RF

